



KÄHR'S PARKETTKLEBSTOFF 1K

Elastic, silane-modified adhesive in accordance with EN 14293 (soft) Water- and solvent-free reaction adhesive, especially for bonding two-layer parquet and multi-layer, dimensionally stable parquet boards (e.g. Kährs parquet and Kährs veneer parquet).

Polymer-based parquet adhesive, free from volatile solvents and isocyanates. The adhesive cures by reacting with moisture from the air or floor material.

Normally, either the surface or flooring material must contain moisture or allows in moisture. For the adhesion of non-absorbent materials, spray the adhesion surface with water before joining the materials

- Max moisture on surface – 85% RH
- Do not apply adhesive to surfaces with excess moisture

Suitable for all substrates such as cement screeds, calcium sulfate screeds, parquet-suitable fillers with a minimum thickness of 2 mm, prefabricated screeds made of gypsum fiber or wood materials. On substrates sensitive to plasticizers and screeds with old adhesive residues, a primer coat with BOSTIK HYTEC E730 XTREM or BOSTIK HYTEC P510 RENORAPID is required.

In case of surfaces with remains of softener or glue residues we recommend these to be removed.



ARTICLE NUMBER: 710555

Technical Data

Adhesive Type:	1-component polymer based adhesive
Color:	White
Density:	1,75 g/cm ³
Viscosity:	spreadable
Curing time:	24 - 48 hours
Cleaning:	Acetone, Ethanol, White Spirit. Hardened glue needs mechanical removal.
Open time:	ca. 20 minutes
Shelf life:	Minimum 12 months in unopened container stored at 5°C-25°C
Flammability:	Non-flammable
GISCODE:	RS10
Frost Tolerance:	Protect against frost. Do not store below 0°C
Packaging:	17 kg plastic bucket





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Instructions:

Bring the material and adhesive to the right temperature before use. The substrate must comply with the requirements of DIN 18356 and our installation instructions. Among other things, it must be permanently dry (vapor barrier between the concrete ceiling and screed), solid, level, clean, crack-free, and resistant to tension and pressure. After opening, remove the protective film and dried layer of adhesive. Apply the adhesive to the screed using a notched trowel. Lay the parquet boards within a maximum of 20 minutes and press down firmly. Applied adhesive with a palpable skin must be removed and must not be covered if the open time has been exceeded. Contains trimethoxyvinylsilane & o-tolyl biguanide. May cause allergic reactions. Safety data sheet available on request. If medical advice is required, have the packaging or label ready. Keep out of the reach of children. Recommended trowel tooth shapes: The toothings mentioned are intended as a guide. A final selection of the notch can only be made on a site-by-site basis, as this depends on the evenness of the subfloor, the length of the parquet elements and the back of the parquet. In any case, it is important to ensure that the back of the parquet is sufficiently wetted. Kährs only provides a guarantee for the product quality of the adhesive, not for the work carried out with this product.

Application tools:

Multi layer parquet > 70 x 490 mm
Consumption: ca. 1000 - 1200g/m²



Multi layer parquet < 2500 mm
Consumption: ca. 1200 - 1400g/m²



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